



The Plasticating Extruder

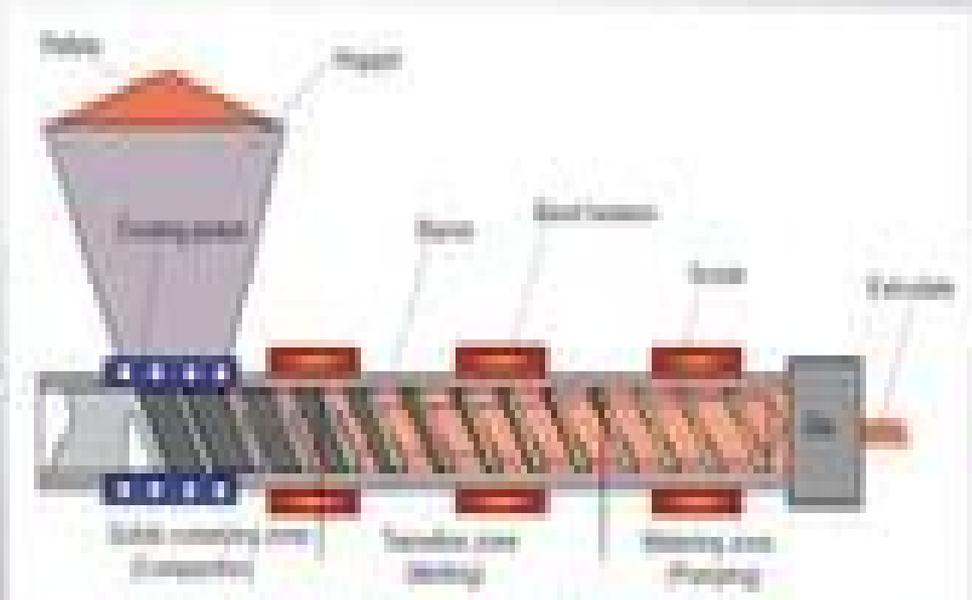
- The plasticating single screw extruder is the most common equipment in the polymer industry.
- It can be part of an injection molding unit but it can also be found in numerous other extrusion processes, including blow molding, film blowing, and wire coating.

The plasticating extruder can be divided into three main zones:

- The solids conveying zone
- The melting or transition zone
- The metering or pumping zone

The tasks of a plasticating extruder are to:

- Transport the solid pellets or powder from the hopper to the screw channel
- Compact the pellets and move them down the channel
- Melt the pellets
- Mix the polymer into a homogeneous melt
- Pump the melt through the die



Engineering Principles Of Plasticating Extrusion Polymer Science And Engineering Series

J Elliott



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